



# WIPRO 3D F300-2

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Advanced FFF Printer for Industrial Applications



DESIGNED & MANUFACTURED IN INDIA

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WIPRO 3D F300-2

A Wipro Product



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#### WIPRO 3D F300-2

**Industrial Grade 3D Printer** 

Key Features	Prepare - Load - Print
	Wi-Fi Connectivity
	Kinematic 3 Point Bed Leveling
	Remote Monitoring & Control
	Sensor for Automatic Calibration
	Touch Screen Console
Ease of Use	
	Filament Runout Notification
	Live Feed Camera
	Automatic Shutdown
	Cloud Connect Feature
	300 x 300 x 300 mm Build Volume
Build Chamber	Heated Aluminium platform
	Dual Filtration System
	Temperature Controlled Build Chamber
	Supported OS - Mac OS X/ Windows 7 & later/ Linux







## **EXXJET**

### WIPRO 3D F300-2

#### **Technical Specifications**

Device	
Printing Technology	Fused Filament Fabrication (FFF)
Print Head	Dual Nozzle
Layer Resolution	100 - 400 micron
Build Plate	Heated Aluminium Platform with Flexible Build Plate, held in place with High-Performance Magnets.
Build Volume	300 x 300 x 300 mm (11.8 x 11.8 x 11.8 in)
Material Container	Inbuilt Material Dispensing Unit with Smart Filament Runout Sensor & Humidity Monitoring
Material Diameter	1.75 mm (0.069 in)
Nozzle Diameter	0.4 mm and other standard 0.6mm diameter
X, Y, Z accuracy	10 microns in all
Print Head Travel Speed	Up to 200 mm/s
Nozzle Heat Up Time	~1 min
Build Plate Heat Up Time	<4 min
Average Operating Sound	< 50 dB
File Transfer	USB, LAN, Wi-Fi
Build Plate Leveling	Kinematic 3 Point Platform Balancing with Intelligent Mesh Levelling System
Support	Soluble support printable with the second print head
Extruder	Dual Nozzle with In Situ Nozzle Lifting System
Hotend Cooling System	Two axial fans cooling the hotend One radial fan cooling the print
Hotend	E3D V6 Hotend
Platform	PEI Coated Flexible Spring Steel (Heated and Magnetically Latched)
Material Endstop	Mechanical
Connectivity	Wi-Fi, Ethernet, USB
Supported OS	Mac Ox X / Windows 7 & Later / Linux
Processor	Quad Core Cortex-A72
Touchscreen	7" Capacitive
Camera	5 MP Wide-angle Camera 130° FOV
Materials Compatible	PLA, ABS, ASA, HIPS, PET-G, Nylon (PA6, PA12, PA6-CF, PAHT-CF), TPU90A, TPU95A, PC, PC-FR, ESD, FLEX, GLASS, different composites, and compatible with metallic filaments like 316 and 17-4PH and more

Software	
Software Bundle	Simplify 3D or Other Slicing Softwares
Supported File Types	.stl, .obj, .3mf, .ply
Supported OS	Mac OS X / Windows 7 & Later / Linux
Features	All basic and advanced features of slicing, build preparation, wall thickness analysis, linear dimensional data,various infill density, and ONE CLICK PRINT feature etc.
Printing	
Technology	FFF (Fused Filament Fabrication)

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Technology	(Fused Filament Fabrication)
Layer Height	0.2 mm (Default)
Wall Thickness	0.4 mm (Minimum)
Platform Levelling	Three Point Levelling
Modes	Variable Speed Mode

Temperature	
Max Printing Temperature (Extruder)	310° C (590°F)
Maximum Platform Temperature	120° C (248° F)
Ambient Operation Temperature	20 - 30° C (68- 86° F)
Storage Temperature	0 - 35° C (32- 95° F)

Weight and Physical dimensions		
Physical Dimension (W x D x H)	645 x 610 x 720 mm (25.4 x 24 x 28.3 in)	
Weight	~ 50 kg	

Electrical	
AC Input	Single Phase 220 V, 5 Amp. 50 Hz.
Maximum Power Consumption	950 W

Additional information

All information contained in this brochure and specification is subject to change without notice.





#### **Use Cases**





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